											1	
Work Orde Wednesday, Oct				*748	54*			Th	<u>,</u> (	المعاير	).	Page 1
Item ID: Revision ID:	D3368-041			Accept	*N900	040	100	k s	Setup St	tart *	1.5	11*
Item Name:	Tail Rotor Ped	al Disabling Kit							S	top *	VIC	27*
Start Date:	10/12/2011	Start Qty: 1.00	*1*		Cust Item I	D:				•	<b>u</b> ( )	
Required Date: Reference:	10/14/2011	Req'd Qty: 1.00	*1*		<b>Customer:</b>							
Approvals:		n: MC	Date: 11-10-16	Tooling:	Da	ıte:		F	Run S	1	٧R	21*
	QC:		Date:	<b>SPC (Y/N):</b>	Da	ite:			3	top *	۷R	22*
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID			Accept Qty	Reject Qty	Reject Numb		nsp. Stamp
Draw Nbr	Revi	ision Nbr						/				
D3368	Rev	В										
*100*		Small Fab		0.00	11	NALI	16C	(1)		*		
Small Fab		Memo		0.00	U		-					····
Small Fab		cam and lo Dwg D337	373-7 lock package. Keep lock barrel. Discard the rest. 2 lIdentify as D3371-53-Assel as per Dwg D3368.	2-Fabricate D3371-5 Cam L	ock as per	So u	led 19					
110		QC5- Inspect part comp	leteness to step on W/O	0.00								
*110* QC Quality Control		Мето		0.00 S whi	>۱رم		_	(W)		<del></del>		
120 *120* Packaging Packaging		Identify as per dwg & S  Memo	tock Location: 49/	0.00			_		nlw	bes	) . 	

W/O:			V	ORK ORDE	R CHANGE	GES							
DATE	STEP	PROC	EDURE CH	IANGE		Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
			:										
Part No	•	PAR #:	Fault Ca	tegory:		NCR: Yes N	lo DQA:	Date: _					
	R	esolution:	Disposit	ion:		QA: N/C Closed: Date:							
NCR:		W	ORK OR	DER NON-C	ONFORMAN	NCE (NCR)							
DATE	STEP	Description of NC Section A	Initial Chief Eng		Description	B Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector				
			Chief Eng	CI	nief Eng	Date							
•													
		÷.											
					·								

Work Order ID 74854 \*74854\* Page 2 Wednesday, October 12, 2011 10:14:53 AM Item ID: D3368-041 Accept \*N900040100\* Setup Start **Revision ID:** Stop Item Name: Tail Rotor Pedal Disabling Kit **Start Date:** 10/12/2011 Start Qty: 1.00 **Cust Item ID: Required Date:** 10/14/2011 **Req'd Qty:** 1.00 **Customer:** Reference: Run Approvals: Process Plan: Date: Tooling: Date: Stop Date:\_ **SPC (Y/N):** Date: Sequence ID/ Operation Tool ID Set Up/ Tool # Plan Reject Reject Accept Insp. Work Center ID Description Run Hours Code Qty Qty Number Stamp 130 QC21- Final Inspection - Work Order Release 0.00 \*130\* QC

0.00

C181 A

Memo

Quality Control

W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	OCEDURE CH	EDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
	,		·											
								······································						
Part No	:	PAR #:	Fault Cat	egory:		_ NCF	t: Yes I	No DQ	A:	_ Date: _				
	R	esolution:	Dispositi	on:		_ QA:	N/C Clo	sed:		Date: _				
NCR:			WORK ORE	DER NON-C	ONFORM	ANCE	(NCR							
DATE	STEP	Description of NC Section A	Initial Chief Eng		ction Sec Description lief Eng	tion B	Sign & Date		cation ion C	Approval Chief Eng	Approval QC Inspector			
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### **Picklist Print**

Wednesday, October 12, 2011 10:14:52 A

Work Order ID:

74854

Parent Item:

D3368-041

Parent Item Name:

Tail Rotor Pedal Disabling Kit

**Start Date:** 10/12/2011

**Required Date:** 10/14/2011

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A Removed from 9 Digit 06-03-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>238-028</b> 3/16" Dowel Pin .5" long		Purchased	No	- 1.		100	Each	224.0000	2	<sup>2</sup> S4	s up	0/10	
•				<b>Location</b>		Loc Qty	· <u>Lo</u>	c Code					
				ST399		224							
				106	6673	98				<del></del>			
•					3114	99							
205.020				178	348	27							
<b>385-039</b> 8-32 Flat screw		Purchased	No			100	Each	83.0000	4	45/8	u	10/1	7
•	•			<b>Location</b>		Loc Oty	<u>Lo</u>	c Code				·	
				ST401		83							
				110	935	83			-	<i>[</i>			
<b>AN960-416</b> Washer	NAS1149F0463P	Purchased	No			100	Each $\mathcal{H}$ (10	0.0000 7 <b>1</b> 2	2	\$2	4/10/	119	
<b>CBL-1240</b> Cable		Purchased	No			100	f	1,000.6014	2.3333	2.3333	Bul	0/19	
				<b>Location</b>		Loc Oty	Lo	c Code				•	
	•			GA		500				•			
				119	0021	500							
				ST284		500.601431							
				113	3565	6.311789			_2	.4			
					5438	194.289642							
				118	3207	300			-				

2000

DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr	Approval QC Inspector
Part No: PAR #: Fault Category: NCR: Yes No DQA: Date:	
Resolution: Disposition: QA: N/C Closed: Date:	
NCR: WORK ORDER NON-CONFORMANCE (NCR)	
DATE STEP Description of NC Corrective Action Section B Verification Approval Section A Section C Chief From Control of No. Section Description Section B Control of No. Section B C	
Section A Initial Action Description Chief Eng	QC Inspector
	I

Wednesday, October 12, 2011 10:14:52 A

Work Order ID:	74854											
Parent Item:	D3368-041								Sta	art Date:	10/12/2011	Required Date: 10/14/2011
Parent Item Name:	Tail Rotor Pedal Dis	abling Kit								art Qty:		Required Qty: 1.00
CBL-460 Loop Sleeve		Purchased	No			100		Each	601.0000		² 	2 11/10/19
				Location		Loc (	<u>Oty</u>		Loc Code			
				GA			200					_
					119021	*	200				*	_
•		•		ST283			13					_
					117947		13					_
				ST284			388					· _
					118140		388					-
D2728-7 Dart Logo label		Manufactured	No			100		Each	0.0000	•	0	A 11/12/19
D3368-1 Pedal Lock Base		Manufactured	No			100		Each	6.0000		1	SB 17/10/18
				Location		Loc (	Qtv		Loc Code			
				ST490			6					
				•	51399		6					-
D3368-3 Pedal Lock Cover	•	Manufactured	No		N.	100		Each	3.0000		1	1 4/10/18
				Location ST490		Loc (	<u>Qty</u> 3		Loc Code			
					47343		3				1	-
D3373-7 🔽		Manufactured	No			100		Each	0.0000		1	- 1 , , ,
Cam Lock												x 11/00/19 D
D3384-1		Manufactured	No			100		Each	5.0000		1	1
Cyclic Sock	,				1							11/10/19-2029
				Location		Loc (	Otv		Loc Code			
				ST486	·	<u>-</u>	5	,	875/50	7)		
					70032		5	V.	5,0			<del>-</del>
<b>D3385-3</b> Hinge		Manufactured	No		ŧ	100		Each	102.0000		1 8	3 11/10/18
				Location		Loc (	Qty		Loc Code			• •
				ST051			102					
					22387		102					Ss ulaliz
Wednesday, Octobe	r 12 2011 10·14·5	? <i>AM</i>			Shop Packet	t Print						OS 11100 118
Janiebauy, Octobe	, 12, 2011 10.17.32	. 11141			Shop racke	a FIIII						Page 2

W/O:			W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	CEDURE CHA	ANGE	Ву	Date Qty		Approval QC Inspector
							Prod Mgr	GO IIISPECIOI
. •								
Part No		PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQA:	Date: _	
	R	esolution:	Disposition	on:	_ QA: N/C CI	osed:	Date: _	
NCR:		V	WORK ORD	ER NON-CONFORMA	NCE (NCF	1)		
DATE	STEP	Description of NC		Corrective Action Secti		Verification	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C	Chief Eng	QC Inspector
						,		

### **Picklist Print**

Wednesday, October 12, 2011 10:14:52 A

Page 3

Work Order ID:

74854

Parent Item:

D3368-041

Parent Item Name:

Tail Rotor Pedal Disabling Kit

HX-81

1/4"-20 SHCS 3/8" long

Purchased

No

**Start Date: 10/12/2011** 

**Required Date:** 10/14/2011

Start Qty: 1.00

20.0000

Required Qty: 1.00

Location Loc Oty Loc Code ST390 20 114383 20

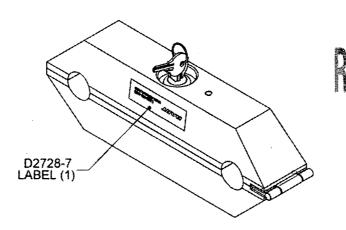
Each

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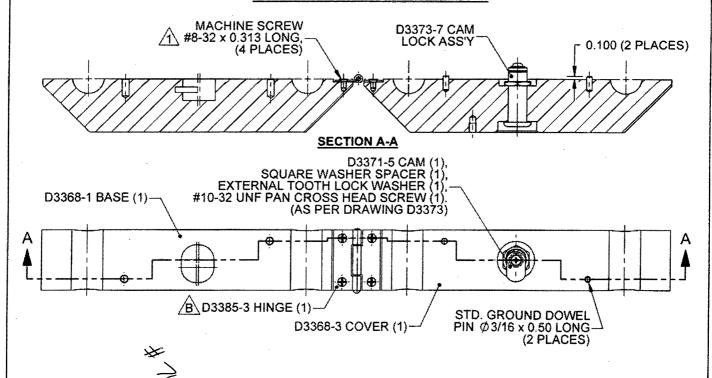
W/O:			V	ORK ORDER CHA	ANGES							
DATE	STEP	PRO	CEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
									r rod mgr			
Part No	:	PAR #:	Fault Ca	tegory:	NCI	₹: Yes N	lo DQA:		Date:			
	R	esolution:	Disposit	ion:	QA:	N/C Clo	sed:		Date:			
NCR:	<del></del>	V	VORK OR	DER NON-CONFOR	RMANCE	(NCR)						
DATE	STEP	Description of NC			Section B		Verificat	tion	Approval	Approval		
DAIL	0.2.	Section A	Initial Chief Eng	Action Descripti Chief Eng	on	Sign & Date	Section	С	Chief Eng	QC Inspector		
					•							
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	, 1		•	
DESIGN	DRAWN	BY 5	DART AEROSPACE L HAWKESBURY, ONTARIO, CAN.	
CHECK	APPROV	ÆD	DRAWING NO.	REV. B
DATE	05.03.22		TITLE PEDAL LOCK	SCALE 1:3
 Α	05.01.19	,	NEW ISSUE	
В	05.03.22		D3385-3 WAS D3385-1	



#### PEDAL LOCK SHOWN LOCKED WITH KEY



### NOTES:

- 1) POSSIBLE SUPPLIER: SPAENAUR P/N 385-044 2)TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

D3368-051 PEDAL LOCK ASSEMBLY

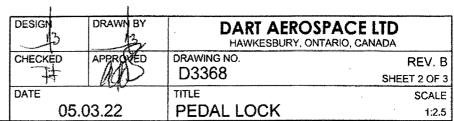
3) ALL DIMENSIONS ARE IN INCHES

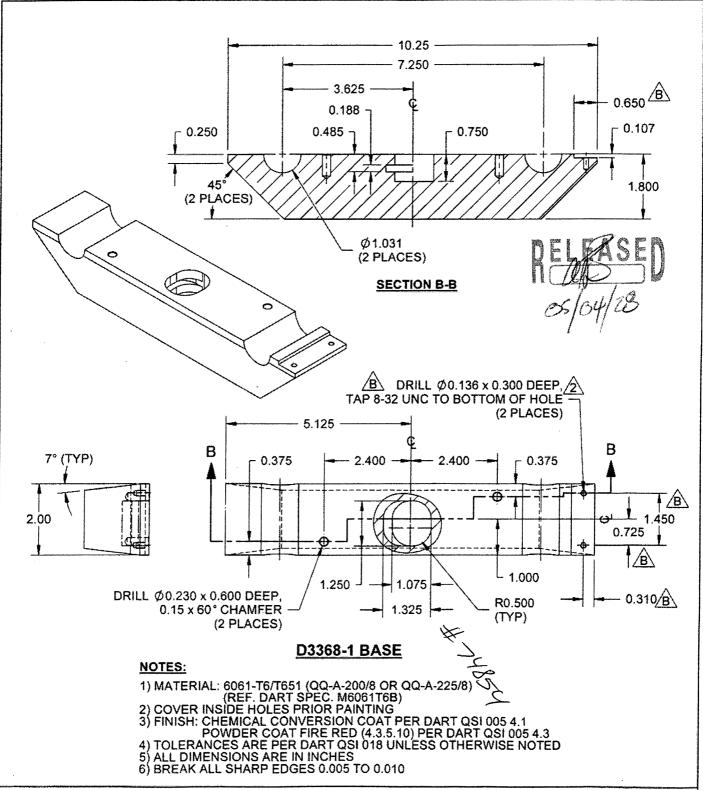
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W/O:			ORK ORDER CHANG	iES					• .	
DATE	STEP	PRO	OCEDURE CHA	ANGE	1	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	egory:	NCR:	Yes N	o DQA:		Date:	
_		esolution:								
NCR:		\	ER NON-CONFORM	ANCE (	NCR)					
DATE	STEP	Description of NC		Corrective Action Section B			Verifica		Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	,	Sign & Date	Section	1 C	Chief Eng	QC Inspector
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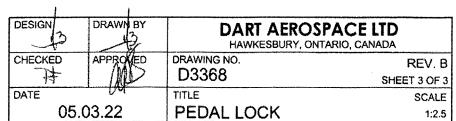


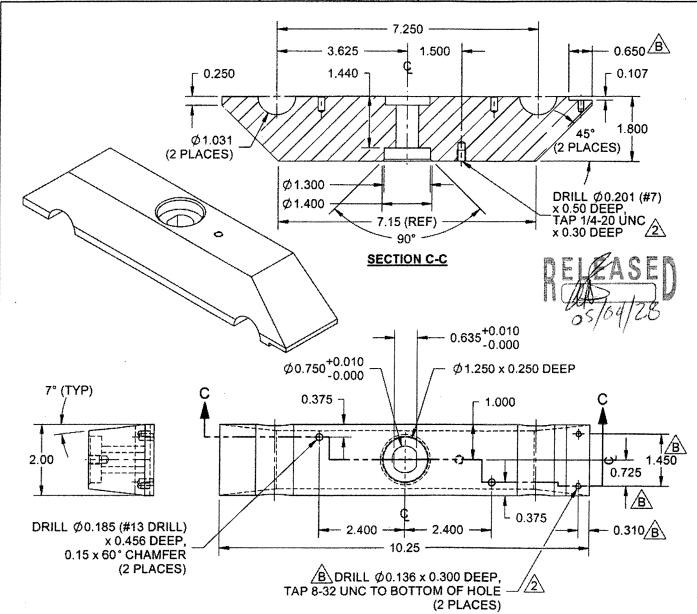




W/O:			V	ORK ORDER CHANG	ES	· · · · · · · · · · · · · · · · · · ·		.,	,
DATE	STEP	PROC	EDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						Î	:		
Part No	:	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQA	:	Date:	
	R	esolution:						Date: _	
NCR:			ORK OR	DER NON-CONFORMA	NCE (NC	₹)			
DATE STEP		Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	on B Sign 6 Date			Approval Chief Eng	Approval QC Inspector
							···-		







#### **D3368-3 COVER**

#### NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
  (REF. DART SPEC. M6061T6B)
  2) COVER INSIDE HOLES PRIOR PAINTING
  3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
  4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

- 5) ALL DIMENSIONS ARE IN INCHES 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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W/O:			ORK ORDER CHANG	ES				· · · · · · · · · · · · · · · · · · ·		
DATE	STEP	PRO	OCEDURE CH	ANGE	В	у	Date	Qty	Approval Chief Eng /	Approval QC Inspector
									Prod Mgr	
					ļ					
Part No:		PAR #:	Fault Ca	legory:	_ NCR: `	Yes N	o DQA	•	_ Date: _	
	R	esolution:	Disposit	ion:	_ QA: N/	C Clos	sed:		Date:	
NCR:		•	WORK OR	DER NON-CONFORMA	ANCE (I	NCR)				
DATE	STEP	Description of NC	In lat at	Corrective Action Section		: 0	Verifica		Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Sectio	n C	Chief Eng	QC Inspector
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1										